



▶▶▶ **HEAT TRANSFER INSTRUCTIONS**

Instructions for Printing onto **Light Colored Textiles**  
with **FOREVER Five Star Universal**

▶▶▶ **PRINT SETTINGS**

**COLOR COPIER**

**Paper Mode:** See list on reverse side  
**Image Mode:** Mirror image  
**Feeding:** Bypass (manual feeding)

**LASER PRINTER**

**Paper Mode:** See list on reverse side  
**Image Mode:** Mirror image  
**Feeding:** Bypass (manual feeding)

▶▶▶ **TRANSFER SETTINGS**

|                    | <b>AUTOMATIC HEAT PRESS</b>                | <b>MANUAL HEAT PRESS</b>                   |
|--------------------|--|--|
| <b>PRESSURE</b>    | 5 bar (70 PSI)                             | High/maximum                               |
| <b>TEMPERATURE</b> | 200° C (390° F)                            | 200° C (390° F)                            |
| <b>TIME</b>        | 30 sec. with fleece/20 sec. without fleece | 30 sec. with fleece/20 sec. without fleece |

**Note:** Please use fleece to avoid yellowing of the garment when printing. (Included in the package.)

▶▶▶ **TRANSFER APPLICATION**

- ▶ Place the textile on the lower plate.
- ▶ Place **FOREVER Five Star Universal** onto the t-shirt and cover with **fleece**.
- ▶ Press as long as mentioned above.
- ▶ Peel off the transfer paper immediately.  
(Do not in any event take the t-shirt off the press before the transfer paper has been peeled off.)
- ▶ For a softer touch stretch the garment into the width.

▶▶▶ **WASHING**

- ▶ **Up to 60° C** (warm wash cycle).






▶▶▶ **IRONING**












- ▶ **When ironing cover the print with baking paper.**

▶ **ANY PROBLEMS?** Visit our website [www.forever-ots.com](http://www.forever-ots.com)  
Click Video, choose the transfer paper, transfer machine, the product and watch the specific application!



## PRINTER COMPATIBILITY LIST FOREVER Five Star Universal

| BRAND          | MODEL   | PRINTER SETTINGS    |                     |
|----------------|---|---------------------|---------------------|
| <b>CANON</b>   | all CLC        | HEAVY PAPER         |                     |
|                | CP 660         | UNSUITABLE          |                     |
|                | IRC 2880  | HEAVY PAPER         |                     |
|                | C1  | HEAVY PAPER 2       |                     |
| <b>DEVELOP</b> | QC 2235+  | LABEL 1             |                     |
|                | QC 3101   | LABEL 1             |                     |
|                | ineo 450+   | LABEL 1             |                     |
|                | ineo 250+   | LABEL 1             |                     |
| <b>EPSON</b>   | Laser C 8500  | UNSUITABLE          |                     |
|                | Laser C 8600  | UNSUITABLE          |                     |
|                | Aculaser C1100  | UNSUITABLE          |                     |
|                | Aculaser C1900S   | ETIKETT             |                     |
| <b>HP</b>      | 1500 L  | HEAVY PAPER         |                     |
|                | 2500 L  | HEAVY PAPER         |                     |
|                | 2550 L  | ROUGH PAPER         |                     |
|                | 3500 N  | HEAVY PAPER         |                     |
|                | 4550  | HEAVY PAPER         |                     |
|                | 3550  | HEAVY PAPER         |                     |
|                | 3600  | LABEL               |                     |
|                | <b>KYOCERA</b>  | FS-C5020N           | SPECIAL/HEAVY PAPER |
|                | KM-C2520  | THICK PAPER/HEAVY 1 |                     |
|                | KM-C2525E   | THICK PAPER/HEAVY 1 |                     |
|                | KM-C3225  | THICK PAPER/HEAVY 1 |                     |
|                | KM-C3232E   | THICK PAPER/HEAVY 1 |                     |
|                | KM-C4035E   | THICK PAPER/HEAVY 1 |                     |
| <b>LEXMARK</b> | C912  | HEAVY PAPER         |                     |
| <b>MINOLTA</b> | MagiColor 2  | TRANSPARENCY FOIL   |                     |
|                | Bizhub C250/252   | LABEL 1             |                     |
|                | Bizhub C350/351   | LABEL 1             |                     |
|                | Bizhub C450/451   | LABEL 1             |                     |
|                | Bizhub ProC500  | NORMAL 80g          |                     |
|                | CF 2002   | LABEL 1 or 2        |                     |
|                | CF 3102   | LABEL 1 or 2        |                     |
|                | QMS 2200     | ETIKETT             |                     |
|                | QMS 2300 DL   | THICK STOCK         |                     |
|                | QMS 2350  | THICK STOCK         |                     |
|                | MC 2400 W   | ETIKETT             |                     |
|                | QMS 6100 DL  | HEAVY PAPER         |                     |
|                | Bizhub C253   | LABEL 1             |                     |
|                | Bizhub C203   | LABEL 1             |                     |
|                | Bizhub C353   | LABEL 1             |                     |
|                | <b>SHARP</b>  | MX2300N             | HEAVY PAPER         |

| BRAND            | MODEL  | PRINTER SETTINGS  |
|------------------|--|-------------------|
| <b>NASHUATEC</b> | DSC 328         | HEAVY PAPER       |
|                  | MPC2000  | THICK PAPER       |
|                  | MPC2500AD  | THICK PAPER 1     |
|                  | MPC2500e   | THICK PAPER 1     |
|                  | SPC 420DN  | LABEL             |
| <b>OKI</b>       | C 3100/3200  | ETIKETT           |
|                  | C 3300-3400  | GLOSSY            |
|                  | C 5200/5500  | ETIKETT           |
|                  | C 5600-5900  | ETIKETT 2         |
|                  | 8600-8800  | ETIKETT 2         |
|                  | C 5200/5400  | ETIKETT           |
|                  | C 5700   | GLOSSY PAPER      |
|                  | C 9300/9500  | ETIKETT           |
|                  | C 9600   | ETIKETT           |
|                  | C 9800   | ETIKETT           |
| <b>RICOH</b>     | Aficio AP3800C   | ETIKETT           |
|                  | Aficio 2228C  | HEAVY PAPER       |
|                  | Aficio C811  | THICK PAPER 3     |
|                  | Aficio CS510E  | THICK PAPER 3     |
|                  | Aficio DSC428  | THICK PAPER       |
|                  | AficioCL4000DN   | THICK 1           |
| <b>TALLY</b>     | 8004/81004    | ETIKETT           |
|                  | 8008   | UNSUITABLE        |
|                  | 8204          | TRANSPARENCY FOIL |
|                  | 8006e         | HEAVY PAPER       |
| <b>TOSHIBA</b>   | eStudio 211c  | THICK 2           |
|                  | eStudio 311c  | THICK 2           |
|                  | eStudio 2500c  | THICK 2           |
|                  | eStudio 3500c  | THICK 2           |
|                  | eStudio3510c   | THICK 2           |
| <b>UTAX</b>      | CDC1526D   | UNSUITABLE        |
| <b>XANTE</b>     | 600           | HEAVY PAPER       |
|                  | 1200 PRO      | HEAVY PAPER       |
|                  | ILUMINA       | ETIKETT           |
| <b>XEROX</b>     | DC 12  | HEAVY PAPER       |
|                  | DC 3535  | NORMAL PAPER      |
|                  | Workcenter 3545  | ETIKETT           |
|                  | DC 50         | HEAVY PAPER       |
|                  | M 24   | THIN PAPER        |
|                  | Phaser 7400  | THIN PAPER        |
|                  | Phaser 7750  | NORMAL PAPER      |
|                  | DC 240/250   | HEAVY PAPER 1     |
|                  | DC 1250  | THICK PAPER       |

